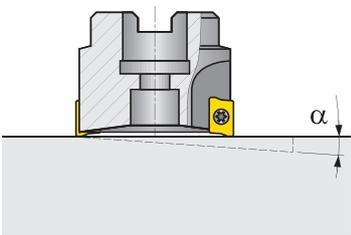
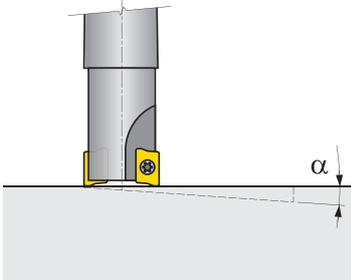


| Schrägeintauchen | Werkzeug | WSP | Fräser- | α_{\max} |
|--|--|-------------|-------------|-----------------|
| | | | durchmesser | |
| | | | [mm] | [°] |
| Aufsteckfräser | | | | |
|  |  | ZDCW 09... | 40 | 0,35 (2,7)* |
| | | ZDEW 12... | 50 | 0,50 (2,6)* |
| | | | 63 | 0,35 (1,8)* |
| | | | 80 | 0,29 (1,3)* |
| |  | RD... 12... | 52 | 4,0 |
| | | | 66 | 3,0 |
| | | | 80 | 2,2 |
| | | RD... 16... | 52 | 8,0 |
| | | | 66 | 6,0 |
| | | | 80 | 4,0 |
| 100 | 3,0 | | | |
| Schafffräser | | | | |
|  |  | ZDCW 09... | 25 | 0,9 (6,5)* |
| | | ZDEW 12... | 32 | 0,5 (4,0)* |
| | | | 32 | 1,2 (4,0)* |
| | | | 40 | 0,7 (3,7)* |
| |  | RDHX 05... | 10 | 15 |
| | | | 12 | 11 |
| | | | 15 | 7 |
| | | RD... 07... | 15 | 11 |
| | | | 20 | 7 |
| | | | 25 | 6 |
| | | RD... 10... | 20 | 20 |
| | | | 25 | 12 |
| | | | 30 | 8 |
| | | | 35 | 7 |
| | | RD... 12... | 24 | 25 |
| | | | 35 | 9 |
| 42 | 8 | | | |
| RD... 16... | 32 | 25 | | |
| 35 | 15 | | | |